

## SPECIFICATION

**Product:** Toluene Diisocyanate (TDI) 80/20  
packed in 250kg drums on pallets

Product Code: 12381

CHARACTERISTICS	UNITS	MIN./MAX. VALUES
Purity	%	min. 99,5
Colour	APHA	max. 25
Appearance	--	clear liquid
Density at 25°C	g/cm <sup>3</sup>	1.22
Chlorine content	ppm	max. 500
Acid content	ppm	max. 40
2.4-TDI Content	%	80.0 +/- 1.0
2.6-TDI Content	%	20 +/- 1.0
Hydrolysable Chlorine	ppm	max. 100
Nitro-Isocyanate compounds	ppm	max. 30